

## Technical Data Sheet

# Indopoxy 900CT

## Epoxy Coal Tar Coating

### Product Description

Epoxy High Solid Coal Tar Coating is two component EPOXY based Highly Corrosion Protective (Polyimide cured) coating to provide corrosion protection for steel and concrete surfaces exposed to water immersion or chemical splash, spillage and fumes. It is a Self-priming coating on most surfaces.

### Recommended Use

Indopoxy 900CT is recommended for use on underground steel storage tanks, underground steel piping, in sewage and waste water treatment plants, petroleum refineries, chemical plants, pulp and paper mills, fertilizer plants, power plants, and underground coal & salt mines. Excellent for fresh and salt water immersion on steel and concrete structures on bridges, pilings, basins, and pits.

### Physical Data

Colour	: Black
Finish	: Semi Glossy
Soild by Volume	: 65 ± 2%
Supply Weight (Kg/ Ltr)	: 1.40±0.05
Flash Point	: 23° C
Dry Heat Resistance	: Intermittent : 150°C, Continuous: 90°C
Shelf Life	: 12 months

### Film Thickness

#### Recommended film thickness per coat

Dry Film Thickness	: 100-150μ in single coat
Wet Film Thickness	: 150-225μ in single coat
Therotical Coverage Rate	: 6.50 sq.mt / lit at recommended DFT of 100μ

### Surface Preparation

All surfaces to be coated should be clean, absolutely dry and oil or moisture free before painting application. Oil and grease should be removed by solvent cleaning.

**Repair Cases:** Corroded areas should be power tool cleaned to St3 or blast cleaned to Sa2 or better. Existing system should be dry and free from loose paint, salt, grease and other contaminants prior to overcoating.

**New steel:** Abrasive blasting to Sa 2½ (ISO 8501-1:2007). All damage of shopprimer and contamination from storage and fabrication should be thoroughly cleaned prior to final painting.

**Maintenance:** Remove oil and grease etc. thoroughly with suitable detergent. Remove salts and other contaminants by high pressure fresh water cleaning. Clean damaged areas thoroughly by power tool cleaning to St 3 (ISO 8501-1:2007) (minor areas) or by abrasive blasting to min. Sa 2, preferably to Sa 2½ (ISO 8501-1:2007). Improved surface preparation will improve the performance of the product.

**Concrete:** The surface should be perfectly dry and clean before applying 900CT. Grease, Oil etc should be removed by solvent. If needed roughen the surface by acid etching. New concrete should be cured for minimum 2 months. Slip agent and other possible contaminants should be cleaned by detergent washing followed by high pressure hosing with fresh water. Remove scum layer and loose matter to a hard, rough and uniform surface, preferably by abrasive blasting, or any other mechanical treatment or acid etching.

## Application Data

Application Method	: Airless Spray, Brush/ Roller (Only Touch up)
Mixing Ratio	: 3 Part (Base) : 1 Part (Hardener)
Pot Life	: Four Hours at 30°C
Thinner and Cleaner	: Indopoxy Epoxy Thinner (IK.1501)
Airless Nozzle Orifice	: 0.53 - 0.78mm
Nozzle Pressure	: 211 kg/cm <sup>2</sup> or 3000 psi

**Working Precautions:** Material should not be allowed to remain in pipeline, hoses, gun or spray equipment. Thoroughly flush all equipment with IK.1702 thinner. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages, the work should recommence with freshly mixed units.

**Maintenance:** Clean all equipment immediately after use with IK.1702 thinner. It is good working practice to periodically flush out spray equipment during the course of the working day. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.

## Drying Characteristics

Touch Dry (to Handle)	: 5 Hours
Hard Dry	: 24 Hours
Full Cure	: 7 Days
Overcoating Interval	: Minimum 24 Hours & Maximum 7 Days

Drying and curing times are determined at 30°C under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

## Compatibility

Previous Coating	: Epoxy, Epoxy Mastic, Epoxy Zinc Rich, Epoxy MIO
Subsequent Coating	: Only Self (Bleeding may occur into subsequent coat. This effect is cosmetic only and has no influence on the protective properties of 900CT.)

## Storage

This is solvent based coating and the containers should be kept in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed.

## Caution

This product is for professional use only. The paint applicators should be trained, experienced and have the capability and equipment to mix and apply the coatings correctly as instructed. Applicators should use appropriate protection equipment when using this product.

This is solvent based product and should be use under well ventilated conditions. Do not inhale spray mist. Skin contact should be avoided. In case of spillage on the skin, it should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water.

### Limitation of Liability

This information is given to the best of our knowledge. Because of the multitude of formulations, production, and application conditions, all the above-mentioned statements have to be adjusted to the circumstances of the processor. Our products are often used under conditions beyond INDOKOTE's control. INDOKOTE cannot guarantee anything but the quality of the product itself. No liabilities can be derived from this fact for individual cases. This issue replaces all previous versions – Printed in India.

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